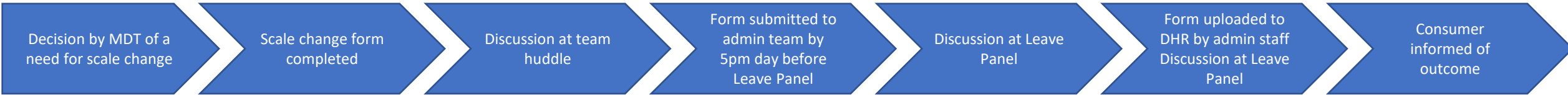


SCALE Change Process Flow Chart



Leave Process Flow Chart

